

ABB MEASUREMENT & ANALYTICS | DATA SHEET

## EasyLine EL3060 Series

Gas analyzers for use in hazardous areas



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## Measurement made easy

Intelligently simple, simply intelligent

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### Comprehensive explosion protection

- Design in IP rating II 2G or EPL Gb for measuring flammable and non-flammable gases for use in Zone 1 and Zone 2
- Approvals in accordance with ATEX, IECEx, TIIS, NEPSI, KCs, EAC

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### Compact construction

- Flameproof enclosures for the control unit with one analyzer and the Uras26 infrared analyzer
- Combination of two analyzers with up to five measuring components possible

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### Easy installation

- No purging of the flameproof enclosures
- Easy and safe connection without opening the flameproof enclosures (Ex-d factory wiring)

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### Easy handling

- Safe operation by means of touch-sensitive keypads through the glass sight window of the control unit without opening the flameproof enclosure
- Multilingual menu-driven user interface

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### Simple communication

- Ethernet, Modbus and PROFIBUS interfaces
- Configurable analog outputs and digital inputs and outputs

## Overview of the gas analyzers

### Measuring technology – Analyzers

The EL3060 Series includes the following analyzers

- Uras26 infrared photometer for the measurement of infrared-active gas components, e.g. CO, NO, SO<sub>2</sub>,
- Magnos206 oxygen analyzer for the measurement of O<sub>2</sub> in process gas or in N<sub>2</sub>,
- Magnos28 oxygen analyzer for the measurement of O<sub>2</sub> in process gas or in N<sub>2</sub>,
- Caldos27 thermal conductivity analyzer for the measurement of e.g. Ar in O<sub>2</sub>, H<sub>2</sub> in Ar, CH<sub>4</sub> in N<sub>2</sub>
- Caldos25 thermal conductivity analyzer for the measurement of e.g. H<sub>2</sub> in N<sub>2</sub> or air or SO<sub>2</sub> in N<sub>2</sub> or air

as well as the EL3060-CU control unit.

An EL3060 gas analyzer consists of the control unit and one or two analyzers.

The Magnos206, Magnos28, Caldos27 and Caldos25 analyzers are installed in the housing of the control unit. They can also be used in combination with the analyzer Uras26. The analyzer Uras26 is installed in a separate housing; it is connected to the control unit via a data transmission cable and a power supply cable.

Each analyzer has one physical measurement range per sample component. A section of the physical measurement range can be mapped to the current output (analog output) by on-site configuration.

Calibration is always executed in the physical measurement range. The permissible measurement range limits are given by the specification of the smallest and largest measurement ranges for the individual analyzers.

### Housing – Explosion protection

The housing of the EL3060-CU control unit is designed as a field mount housing of die-cast aluminum in the 'Flame-proof Enclosure d' type of protection in accordance with EN 60079-1 and in the IP65 housing protection. The display and operator control unit is installed behind a glass viewing window on the front of the housing.

A terminal housing in the 'Increased Safety e' type of protection in accordance with EN 60079-7 is flange-mounted on the underside of the flameproof housing, in which the terminal strip for the electrical connections is installed. Certified electrical conductor bushings are installed between the interior of the explosion housing and the terminal housing in increased safety.

The housing of the Uras26 analyzer is designed as a cylindrical field mount housing of die-cast aluminum in the 'Flameproof Enclosure d' type of protection in accordance with EN 60079-1 and made in IP65 or IP54 housing protection. The data transmission cable and the power supply cable for connection to the control unit are permanently connected at the factory and led through flame-proof cable glands on the underside of the housing.

The housings of the gas analyzers comply with the requirements of the explosion group IIC. As a result, the gas analyzers can also be used in hydrogen- or acetylene-containing atmospheres.

The housing can be purged with air from the non-hazardous area or with inert gas to protect the gas analyzers in a corrosive environment or with corrosive sample or associated gases.

All gas connections are led through flame barriers.

### Calibration

The Uras26 infrared photometer can be equipped with gas-filled calibration cells as an option; this allows test gas cylinders to be dispensed with to a large extent.

Owing to their very low sensitivity drift, the Magnos206 and Magnos28 oxygen analyzers can be routinely calibrated solely at the zero point by means of single-point calibration, provided that the measuring range is more than 0–5 vol.% of O<sub>2</sub>; nitrogen or ambient air is used for this purpose.

Nitrogen or ambient air is used for this purpose. Automatic calibration – for all sample components together – is normally started on a cyclically time-controlled basis; it can also be started by an external control signal or via the Modbus as well as manually on the display and operator control unit of the gas analyzer.

### Operation

Five touch screen fields accessible through the control unit viewing glass allow safe operation of the gas analyzer without opening the housing. The menu-driven control system is uniform for all gas analyzers.

### Control unit

The EL3060-CU control unit performs the following functions:

- Processing and transmitting measured values provided by the analyzer's sensor electronics,
- Calculation of the measured values
- Controlling device functions, e.g. calibration,
- Display and control functions,
- Communicating with external systems.

### Electrical interfaces

The electrical interfaces for the output of measured values and communication with external systems include

- the integrated Ethernet-10/100BASE-T interface for device configuration using the ECT configuration program, data transmission using the Modbus TCP/IP protocol (measured values, status signals, control signals) and QAL3 data transmission (optional)

as well as the I/O modules

- Profibus module with one RS485 and one MBP interface (also in accordance with VDI 4201 Part 2),
- Modbus module with one RS232 and one RS485 interface (also in accordance with VDI 4201 Part 3),
- Digital I/O module with four digital inputs and four digital outputs,
- Analog output module with four analog outputs.

A maximum of 3 I/O modules can be integrated in the gas analyzer. The following combinations of I/O modules are allowed, depending on the functional range and order:

- 1 analog output module and 1 digital I/O module (standard),
- 1 analog output module and 2 digital I/O modules,
- 1 analog output module, 1 digital I/O module and either a Modbus module or a Profibus module,
- 1 Modbus module,
- 1 Profibus module.

## Infrared photometer Uras26

### Measurement principle

Photometer in accordance with the NDIR method (non-dispersive infrared absorption)

### Sample components and measurement ranges

Sample component <sup>1)</sup>	Measuring range Class 1	Measuring range Class 2	Measuring range Class 2 with calibration cell	Gas group <sup>2)</sup>
CO	0–50 ppm	0–10 ppm	0–50 ppm <sup>3)</sup>	A
CO <sub>2</sub>	0–50 ppm	0–5 ppm	0–25 ppm <sup>3)</sup>	A
NO	0–150 ppm	0–75 ppm	0–75 ppm <sup>3)</sup>	A
SO <sub>2</sub>	0–100 ppm	0–25 ppm	0–25 ppm <sup>3)</sup>	A
N <sub>2</sub> O	0–50 ppm	0–20 ppm	0–50 ppm <sup>3)</sup>	A
CH <sub>4</sub>	0–100 ppm	0–50 ppm	0–50 ppm <sup>3)</sup>	A
NH <sub>3</sub>	0–500 ppm	0–30 ppm	–	B
C <sub>2</sub> H <sub>2</sub>	0–200 ppm	0–100 ppm	0–100 ppm	B
C <sub>2</sub> H <sub>4</sub>	0–500 ppm	0–300 ppm	0–300 ppm	B
C <sub>2</sub> H <sub>6</sub>	0–100 ppm	0–50 ppm	0–50 ppm <sup>3)</sup>	B
C <sub>3</sub> H <sub>6</sub>	0–250 ppm	0–100 ppm	0–100 ppm <sup>3)</sup>	B
C <sub>3</sub> H <sub>8</sub>	0–100 ppm	0–50 ppm	0–50 ppm <sup>3)</sup>	B
C <sub>4</sub> H <sub>10</sub>	0–100 ppm	0–50 ppm	0–50 ppm <sup>3)</sup>	B
C <sub>6</sub> H <sub>14</sub>	0–500 ppm	0–100 ppm	0–100 ppm <sup>3)</sup>	B
R 134a	0–100 ppm	0–50 ppm	0–50 ppm <sup>3)</sup>	B
SF <sub>6</sub>	0–2000 ppm	0–1900 ppm	0–2000 ppm	B
H <sub>2</sub> O	0–1000 ppm	0–500 ppm	0–500 ppm	C

The small measuring ranges are provided accordingly. They are based on the 1st sample component in the beam path.

- 1) other sample components on request
- 2) See price information
- 3) The smallest measurement range 1 is shown.

#### Number of sample components

1 to 4 components with 1 or 2 beam paths and 1 or 2 receivers in each beam path

#### Number of measurement ranges

2 ranges per sample component

#### Largest measurement range

0–100 vol.% or 0 vol.% to saturation or 0 vol.% to LEL. Measurement ranges within ignition limits cannot be provided.

#### Measurement range ratio

≤ 1:10 to 1:20 depending on sample components

The following measurement-related data applies to measuring range 1 in a delivered analyzer.

### Stability

The following data only applies if all the influence variables (e.g. flow, temperature and air pressure) are constant.

#### Linearity deviation

≤ 1 % of span

#### Repeatability

≤ 0.5 % of span

#### Zero drift

≤ 1 % of span per week;  
for ranges smaller than class 1 to class 2:  
≤ 3 % of span per week

#### Sensitivity drift

≤ 1 % of measured value per week

#### Output fluctuation (2 σ)

≤ 0.2 % of span at electronic T<sub>90</sub> time = 5 s (class 1)  
or = 15 s (class 2)

#### Detection limit (4 σ)

≤ 0.4 % of span at electronic T<sub>90</sub> time = 5 sec (class 1)  
or = 15 sec (class 2)

### Influence effects

#### Flow effect

Flow rate in range of 20–100 l/h: ≤ 1 % of span at a flow rate change of 10 l/h

#### Associated gas effect/Cross sensitivity

The knowledge of the sample gas composition is necessary for the analyzer configuration. Selectivation measures to reduce the associated gas effect (options): incorporation of interference filters or filter cells, internal electronic cross-sensitivity or carrier gas correction for one sample component by other sample components measured with the Uras26.

#### Temperature effect

Ambient temperature in the permissible range

- at the zero point: ≤ 1 % of the span per 10 °C;  
for measuring ranges smaller than class 1 to class 2:  
≤ 2 % of the span per 10 °C
- on the sensitivity with temperature compensation:  
≤ 3 % of the measured value per 10 °C
- on the sensitivity with thermostat effect (optional): ≤ 2 % of the measured value per 10 °C

#### Air pressure effect

- at the zero point: no effect
- on sensitivity with pressure correction using an integrated pressure sensor: ≤ 0.2 % of the measured value per 1 % of air pressure change

## Dynamic response

### Warm-up time

Approx. 30 minutes without thermostat;  
approx. 2.5 hours with thermostat

### T<sub>90</sub> time

T<sub>90</sub> = 2.5 sec for sample cell length = 200 mm,  
sample gas flow = 60 l/h, electronic T<sub>90</sub> time = 0 sec

## Calibration

### Zero-point calibration

With inert gas, e.g. N<sub>2</sub>, or with ambient air that is free of the sample component.

### End-point calibration

With gas-filled calibration cells (optional) or with test gas mixtures. It is recommended to verify the calibration cell set values once a year.

During calibration of a multi-component analyzer, possible cross-sensitivity and/or carrier gas corrections by internal or external measurement components are switched off. Therefore, corrected measurement components should be calibrated only using a test gas consisting of the measurement component and an inert gas like N<sub>2</sub>.

## Materials in contact with the sample medium

### Analyzer (sample cells)

Tube: aluminum or gold-plated aluminum;  
window: CaF<sub>2</sub>, optional: BaF<sub>2</sub>;  
connectors: stainless steel 1.4571

### Gas lines, connectors and flame barriers

Stainless steel 1.4571 (AISI 316Ti)

## Oxygen analyzer Magnos206

### Measurement principle

Paramagnetic behavior of oxygen

Magnetomechanical oxygen analyzer

### Sample component and measurement ranges

#### Sample component

Oxygen (O<sub>2</sub>)

#### Smallest measurement range

0–0.5 vol.-% O<sub>2</sub>

#### Number of measurement ranges

2 Measuring ranges

The measuring range limits are freely adjustable. They are factory-set either to 0–25/100 vol.-% O<sub>2</sub> or in accordance with the order.

#### Largest measurement range

0–100 vol.-% O<sub>2</sub> Measurement ranges within ignition limits cannot be provided.

#### Measurement ranges with suppressed zero-point

Suppression ratio max. 1:10, e.g. 19–21 vol.-% O<sub>2</sub>; pressure correction using pressure sensor required.

### Stability

The following data only applies if all the influence variables (e.g. flow, temperature and air pressure) are constant.

#### Linearity deviation

≤ 50 ppm O<sub>2</sub>

#### Repeatability

≤ 50 ppm O<sub>2</sub> (time base for gas exchange ≥ 5 minutes)

#### Zero drift

≤ 0.03 vol.-% O<sub>2</sub> per week

#### Span drift

≤ 0.1 vol.-% O<sub>2</sub> per week or ≤ 1 % of the measured value per week (not cumulative), whichever is smaller; ≤ 0.25 % of the measured value per year

#### Output fluctuation (2 σ)

≤ 25 ppm O<sub>2</sub> at electronic T<sub>90</sub> time (static/dynamic) = 3/0 sec

#### Detection limit (4 σ)

≤ 50 ppm O<sub>2</sub> at electronic T<sub>90</sub> time (static/dynamic) = 3/0 sec

### Influence effects

#### Flow effect

Sample gas N<sub>2</sub>: ≤ 0.1 vol.-% O<sub>2</sub> in permissible range;  
sample gas air: ≤ 0.1 vol.-% O<sub>2</sub> with a flow rate change of 10 l/h

#### Associated gas effect

Data regarding the effect of associated gases can be found in IEC 61207-3: 2002 'Gas analyzers – Expression of performance – Part 3: Paramagnetic oxygen analyzers'.

#### Temperature effect

Average effect in permissible ambient temperature range

- at zero point: ≤ 0.02 vol.-% O<sub>2</sub> per 10 °C
  - on the sensitivity ≤ 0.1 % of the measured value per 10 °C
- Thermostat temperature = 64 °C

#### Air pressure effect

- on sensitivity without pressure correction ≤ 1 % of the measured value per 1 % of air pressure change
- on sensitivity with pressure correction using an integrated pressure sensor (optional): ≤ 0.2 % of the measured value per 1 % of air pressure change

#### Position effect

Zero-point shift ≤ 0.05 vol.-% O<sub>2</sub> per 1° deviation from horizontal location. Position has no effect on the hard-mounted unit.

### Dynamic response

#### Warm-up time

< 2 hours

#### T<sub>90</sub> time

T<sub>90</sub> ≤ 7 sec (≤ 8 sec in the version for measuring gases under positive pressure, see page 12) at a sample gas flow = 90 l/h and electronic T<sub>90</sub> time (static/dynamic) = 3/0 sec, gas change from N<sub>2</sub> to air

### Calibration

#### Zero-point calibration

With oxygen-free process gas or substitute gas

#### End-point calibration

With process gas with a known oxygen concentration or a substitute gas such as dried air

#### Single-point calibration

For measurement ranges from 0–5 vol.-% O<sub>2</sub> to 0–25 vol.-% O<sub>2</sub> Zero-point calibration with any oxygen concentration, e.g. with nitrogen (N<sub>2</sub>) or ambient air, processed through a cooler or H<sub>2</sub>O absorber.

Pressure correction by means of pressure sensor is recommended for single-point calibration with air.

Depending on the measurement task involved, the zero- and end-points should be verified periodically (Recommendation: once a year).

#### Calibration of measurement ranges with suppressed zero-point

Single-point calibration is possible for suppressed measurement ranges with a suppression ratio ≤ 1:5. The O<sub>2</sub> concentration of the test gas must lie within the measurement range.

### Materials in contact with the sample medium

#### Analyzer (sample chamber)

Stainless steel 1.4305, glass, platinum, rhodium, epoxy resin; gas-kets: FPM, optional: FFKM75

#### Gas lines, connectors and flame barriers

Stainless steel 1.4305 (AISI 303), 1.4571 (AISI 316Ti)

## Oxygen analyzer Magnos28

### Measurement principle

Paramagnetic behavior of oxygen

Magnetomechanical oxygen analyzer

### Sample component and measurement ranges

#### Sample component

Oxygen (O<sub>2</sub>)

#### Smallest measurement range

0...0.5 Vol.-% O<sub>2</sub>

#### Quantity and measurement range limits

2 Measuring ranges

The measuring range limits are freely adjustable. They are factory-set either to 0...25/100 vol.% O<sub>2</sub> or in accordance with the order.

#### Largest measurement range

0...100 Vol.-% O<sub>2</sub>

Measurement ranges within ignition limits cannot be provided.

### Stability

The following data only applies if all the influence variables (e.g. flow, temperature and air pressure) are constant.

#### Linearity deviation

≤ 0.5 % of the span or 0.005 vol. % O<sub>2</sub> the greater value applies

#### Repeatability

≤ 50 ppm O<sub>2</sub>

#### Zero drift

≤ 3 % of span of the smallest measuring range (in accordance with order) per week, or 0.03 vol.% O<sub>2</sub> per week, whichever value is greater

The value may be elevated during first commissioning or after a longer service life.

#### Span drift

≤ 0.1 vol.% O<sub>2</sub> per week or ≤ 1 % of measured value per week (not cumulative), whichever is smaller; ≤ 0.15 % of measured value per three months, minimum 0.03 vol.% O<sub>2</sub> per 3 months, whichever is greater

#### Output fluctuation (2 σ)

≤ 25 ppm O<sub>2</sub> at electronic T<sub>90</sub> time (static/dynamic) = 3/0 sec

#### Detection limit (4 σ)

≤ 50 ppm O<sub>2</sub> at electronic T<sub>90</sub> time (static/dynamic) = 3/0 sec

### Influence effects

#### Flow effect

Sample gas N<sub>2</sub>: ≤ 0.1 vol.% O<sub>2</sub> in permissible range;

sample gas air: ≤ 0.1 vol.% O<sub>2</sub> with a flow rate change of 10 l/h

#### Associated gas effect

Data regarding the effect of associated gases can be found in IEC 61207-3: 2002 'Gas analyzers – Expression of performance – Part 3: Paramagnetic oxygen analyzers'.

### Temperature effect

Average effect in permissible ambient temperature range

– at zero point: ≤ 0.05 vol.% O<sub>2</sub> per 10 °C

– on the sensitivity ≤ 0.1 % of the measured value per 10 °C

Thermostat temperature = 60 °C (140 °F)

For very small measuring ranges (≤ 0...1 vol. % O<sub>2</sub>) greater temperature fluctuations (≥ 5 °C) at the installation site should be avoided.

### Air pressure effect

– on sensitivity without pressure correction ≤ 1 % of the measured value per 1 % of air pressure change

– on sensitivity with pressure correction using an integrated pressure sensor (optional): ≤ 0.1 % of the measured value per 1 % of air pressure change

### Position effect

Zero-point shift ≤ 0.05 vol.% O<sub>2</sub> per 1° deviation from horizontal location. Position has no effect on the hard-mounted unit.

### Dynamic response

#### Warm-up time

2–4 hours, depending on ambient conditions.

The value may be elevated during first commissioning or after a longer service life.

#### T<sub>90</sub> time

T<sub>90</sub> ≤ 5 sec (≤ 6 sec in the version for measuring gases under positive pressure, see page 12) at a sample gas flow = 90 l/h and electronic T<sub>90</sub> time (static/dynamic) = 3/0 sec, gas change from N<sub>2</sub> to air

### Calibration

#### Zero-point calibration

With oxygen-free process gas or substitute gas

#### End-point calibration

With process gas with a known oxygen concentration or a substitute gas such as dried air

#### Single-point calibration

For measurement ranges from 0...5 vol.% O<sub>2</sub> to 0...25 vol.% O<sub>2</sub> Zero-point calibration with any oxygen concentration, e.g. with nitrogen (N<sub>2</sub>) or ambient air, processed through a cooler or H<sub>2</sub>O absorber.

Pressure correction by means of pressure sensor is recommended for single-point calibration with air.

Depending on the measurement task involved, the zero- and end-points should be verified periodically (Recommendation: once a year).

### Materials in contact with the sample medium

#### Analyzer (sample chamber)

Stainless steel 1.4305, nickel alloy, glass, PtNi, silicon, gold, PTFE; FPM gaskets, optional: FFKM75

#### Gas lines, connectors and flame barriers

Stainless steel 1.4305 (AISI 303), 1.4571 (AISI 316Ti)

## Thermal conductivity analyzer Caldos27

### Measurement principle

Difference in thermal conductivity of various gases

Micromechanical silicon sensor with especially short  $T_{90}$  time

### Sample components and measurement ranges

Sample component and associated gas	Smallest measuring range	Smallest measurement range with suppressed zero-point
Air in Ar	0–6 vol.-%	94–100 vol.-%
Air in air	0–6 vol.-%	94–100 vol.-%
Air in CO <sub>2</sub>	0–10 vol.-%	90–100 vol.-%
CO <sub>2</sub> in air	0–10 vol.-%	90–100 vol.-%
Air in H <sub>2</sub>	0–3 vol.-%	–
H <sub>2</sub> in air	0–1 vol.-%	–
Air in He	0–3 vol.-%	98–100 vol.-%
He in air	0–2 vol.-%	97–100 vol.-%
Air in CO <sub>2</sub>	–	50–100 vol.-%
CO <sub>2</sub> in Ar	0–50 vol.-%	–
Air in H <sub>2</sub>	0–3 vol.-%	99–100 vol.-%
H <sub>2</sub> in Ar	0–1 vol.-%	97–100 vol.-%
Air in He	0–3 vol.-%	99–100 vol.-%
He in Ar	0–1 vol.-%	97–100 vol.-%
Air in N <sub>2</sub>	0–6 vol.-%	94–100 vol.-%
N <sub>2</sub> in Ar	0–6 vol.-%	94–100 vol.-%
Air in O <sub>2</sub>	0–10 vol.-%	90–100 vol.-%
O <sub>2</sub> in Ar	0–10 vol.-%	90–100 vol.-%
CH <sub>4</sub> in H <sub>2</sub>	0–3 vol.-%	99–100 vol.-%
H <sub>2</sub> in CH <sub>4</sub>	0–1 vol.-%	97–100 vol.-%
CH <sub>4</sub> in N <sub>2</sub>	0–6 vol.-%	94–100 vol.-%
N <sub>2</sub> in CH <sub>4</sub>	0–6 vol.-%	94–100 vol.-%
CO in H <sub>2</sub>	0–3 vol.-%	99–100 vol.-%
H <sub>2</sub> in CO	0–1 vol.-%	97–100 vol.-%
CO <sub>2</sub> in H <sub>2</sub>	0–3 vol.-%	99–100 vol.-%
H <sub>2</sub> in CO <sub>2</sub>	0–1 vol.-%	97–100 vol.-%
CO <sub>2</sub> in N <sub>2</sub>	0–10 vol.-%	90–100 vol.-%
N <sub>2</sub> in CO <sub>2</sub>	0–10 vol.-%	90–100 vol.-%
H <sub>2</sub> in N <sub>2</sub>	0–1 vol.-%	97–100 vol.-%
N <sub>2</sub> in H <sub>2</sub>	0–3 vol.-%	99–100 vol.-%
H <sub>2</sub> in NH <sub>3</sub>	0–10 vol.-%	90–100 vol.-%
NH <sub>3</sub> in H <sub>2</sub>	0–10 vol.-%	90–100 vol.-%
He in N <sub>2</sub>	0–2 vol.-%	97–100 vol.-%
N <sub>2</sub> in He	0–3 vol.-%	98–100 vol.-%

Other sample components on request

Version for monitoring hydrogen-cooled turbo generators

Sample component and associated gas	Measurement range gas
CO <sub>2</sub> in air	0–100 vol.-%
H <sub>2</sub> in CO <sub>2</sub>	100–0 vol.-%
H <sub>2</sub> in air	100–80/90 vol.-%

### Number of sample components

1 to 4 sample components, manual switchover

### Number of measuring ranges

2 measurement ranges per sample component. Measurement ranges are freely adjustable within the limits shown in the table. They are factory-calibrated for the largest possible measurement range.

### Largest measurement range

0–100 vol.-% or 0 vol.-% to saturation. Measurement ranges within ignition limits cannot be provided.

### Measurement ranges with suppressed zero-point

See the adjacent table for spans

### Stability

The following data only applies if all the influence variables (e.g. flow, temperature and air pressure) are constant. They are based on the smallest measuring ranges given in the table; the deviations may be larger for smaller measurement ranges.

### Linearity deviation

≤ 2 % of span

### Repeatability

≤ 1 % of span

### Zero drift

≤ 2 % of smallest possible measurement range per week

### Sensitivity drift

≤ 0.5 % of the smallest feasible measuring range per week

### Output fluctuation (2 $\sigma$ )

≤ 0.5 % of smallest measurement range span at electronic  $T_{90}$  time = 0 sec

### Detection limit (4 $\sigma$ )

≤ 1 % of smallest measurement range span at electronic  $T_{90}$  time = 0 sec

### Influence effects

#### Flow effect

≤ 0.5–2.5 % of span at a flow rate change of 10 l/h At an identical flow rate for test and sample gases the flow rate effect is automatically compensated.

#### Associated gas effect

The knowledge of the sample gas composition is necessary for the analyzer configuration. If the sample gas contains components in addition to the sample component and associated gas (binary gas mixture), this will result in erroneous measurements.

#### Temperature effect

Ambient temperature in the permissible range in any point of the measuring range: ≤ 1 % of span per 10 °C, based on the temperature at the time of calibration.

#### Air pressure effect

≤ 0.25 % of span per 10 hPa for the smallest possible ranges given; for larger spans, the effect is correspondingly lower. Operating altitude over 2000 m

#### Position effect

< 1 % of span up to 30° deviation from horizontal orientation



## Dynamic response

### Warm-up time

Approx. 30 minutes

### T<sub>90</sub> time

T<sub>90</sub> ≤ 2 sec at sample gas flow of 60 l/h

## Calibration

### Zero-point calibration

With test gas, measurement component-free process gas or substitute gas

### End-point calibration

with test gas, process gas having a known sample gas concentration or substitute gas

### Simplified calibration with standard gas

A single-point calibration can be performed with standard gas, since the zero- and end-points will not drift independently due to the sensor principle employed. This technique leaves out safety-related measurements.

Depending on the measurement task involved, the zero- and end-points should be verified periodically (Recommendation: once a year).

## Materials in contact with the sample medium

### Analyzer

Sensor: gold, silicon oxo-nitride; measuring chamber: stainless steel 1.4305; gasket: FFKM75

### Gas lines, connectors and flame barriers

Stainless steel 1.4305 (AISI 303), 1.4571 (AISI 316Ti)

## Thermal conductivity analyzer Caldos25

### Measurement principle

Difference in thermal conductivity of various gases

Thermal conductivity analyzer, sample cells embedded in glass

### Sample components and measurement ranges

Sample component and associated gas	Smallest measurement range	Reference gas
H <sub>2</sub> in N <sub>2</sub> or air	0–0.5 vol.-%	Air
SO <sub>2</sub> in N <sub>2</sub> or air	0–1.5 vol.-%	Air

Other sample components on request

### Number of sample components

1 to 3 sample components, manual switchover

### Number of measurement ranges

1 measuring range per sample component

The measuring range is factory-set in accordance with the order.

### Largest measurement range

0–100 vol.-% or 0 vol.-% to saturation. Measurement ranges within ignition limits cannot be provided.

### Measurement ranges with suppressed zero-point

Span at least 2 vol.-%, depending on application

### Stability

The following data only applies if all the influence variables (e.g. flow, temperature and air pressure) are constant.

### Linearity deviation

≤ 2 % of span

### Repeatability

≤ 1 % of span

### Zero drift

≤ 1 % of span per week

### Sensitivity drift

≤ 1 % of measured value per week

### Output fluctuation (2 σ)

≤ 0.5 % of smallest measurement range span at electronic

T<sub>90</sub> time = 0 sec

### Detection limit (4 σ)

≤ 1 % of smallest measurement range span at electronic

T<sub>90</sub> time = 0 sec

### Influence effects

#### Flow effect

≤ 1–5 % of span at a flow change of 10 l/h. At an identical flow rate for test and sample gases the flow rate effect is automatically compensated.

#### Associated gas effect

The knowledge of the sample gas composition is necessary for the analyzer configuration. If the sample gas contains components in addition to the sample component and associated gas (binary gas mixture), this will result in erroneous measurements.

#### Temperature effect

Ambient temperature in the permissible range in any point of the measuring range: ≤ 1 % of span per 10 °C, based on the temperature at the time of calibration.

#### Position effect

< 1 % of span up to 10° deviation from horizontal orientation

### Dynamic response

#### Warm-up time

2–4 hours, depending on measurement range

#### T<sub>90</sub> time

T<sub>90</sub> = 10–20 sec; option: T<sub>90</sub> < 6 sec

### Calibration

#### Zero-point calibration

With sample component-free process gas or substitute gas

#### End-point calibration

With process gas having a known sample gas concentration or with substitute gas

### Materials in contact with the sample medium

#### Analyzer

Stainless steel 1.4305 (AISI 303), glass

#### Gas lines, connectors and flame barriers

Stainless steel 1.4305 (AISI 303), 1.4571 (AISI 316Ti)

## General data

### Housing – Explosion protection

**Control unit** (with or without Magnos206, Magnos28, Caldos25 or Caldos27 analyzer)

**Version**

Flameproof enclosure with a glass viewing window and a flange-mounted junction box

**Type of protection**

Housing: flameproof enclosure 'd' in accordance with EN 60079-1, terminal housing: increased safety 'e' in accordance with EN 60079-7

**Housing protection type**

IP65 per EN 60529

**Materials**

Aluminum, glass

**Color**

Light gray (RAL 7035)

**Weight**

Approx. 20 kg

**Dimensions**

See page 15

### Analyzer unit Uras26

**Version**

Flameproof enclosure (cylinder)

**Type of protection**

Flameproof enclosure 'd' per EN 60079-1

**Housing protection type**

IP65 with O-ring seal inserted between case bottom and case (vertical or horizontal mounting allowed) or IP54 without O-ring seal (only vertical mounting allowed)

**Material**

Aluminum

**Color**

Light gray (RAL 7035)

**Weight**

approx. 25 kg

**Dimensions**

See page 16

### Housing purge

**Use**

To protect the gas analyzers in corrosive environments or when using corrosive sample or associated gases an option is available to allow the housings of the central unit and the Uras26 analyzer unit to be purged.

**Purge gas**

Clean instrument air from non-explosive areas or inert gas. The purge gas for purging the Uras26 analyzer unit must not contain any sample gas components.

**Purge gas pressure**

$p_{abs} \leq 1080 \text{ hPa}$

**Purge gas flow**

During operation  $\leq 10 \text{ l/h}$

**Pressure drop at the flame barriers**

approx. 20 hPa at a flow rate of 10 l/h

### Display and operation

**Display**

Backlit graphics display, 240 x 160-pixel resolution

**Measured value display**

- Numerical value with physical unit, also with bargraph indication in single display
- Resolution better than 0.2 % of the measurement span
- Simultaneous display of up to 5 measured values

**Status display**

Symbols in the display; the active status messages can be accessed directly from the measured value display

**Operation**

5 keys (cursor cross and OK); menu-assisted operation

**Concept of operation**

The functions required in normal operation are operated and configured directly on the gas analyzer. The device functions which are only seldom required, e.g. during commissioning, are configured offline using the ECT configuration program ('EasyLine Configuration Tool' on the enclosed DVD-ROM) and then loaded into the gas analyzer.

**Measuring range switch-over and feedback**

There are three ways of executing the measuring range switch-over:

- Manually on the gas analyzer
- Automatically by means of appropriate configured switchover thresholds ('autorange')
- Externally controlled via appropriately configured digital inputs.

The measuring range feedback can be implemented via appropriately configured digital outputs; it is independent of the selected type of measuring range switch-over.

The gas analyzer is set ex works to measuring range 2 and to manual measuring range switchover.

**Limit value monitoring**

Limit values can be set using the software tool ECT. The limit value signals (alarms) are output via digital outputs.

## ... General data

### Pressure sensor

#### Use

Standard equipment in the Uras26 and Caldos27, optional in the Magno206 and Magno28. The pressure sensor measures the air pressure inside the housing as standard. As an option, the connection of the pressure sensor is led outside to a flame barrier; it may not be connected to the sample gas feed path when measuring flammable and corrosive gases.

Pressure sensor working range:  $p_{abs} = 600\text{--}1250\text{ hPa}$

#### Materials of the wetted parts

Silicone gel, plastic, FPM;

Flame barrier: stainless steel 1.4571

### Sample gas inlet conditions under atmospheric conditions

#### Sample gas composition

The standard version of the gas analyzer is capable of measuring flammable and non-flammable gases under atmospheric conditions which can form an explosive environment. The maximum oxygen content of the sample gas mixture should be 21 vol.-%, corresponding to atmospheric conditions. If the sample gas is a mixture only of oxygen and flammable gases and vapors, it must not be explosive under any conditions. As a rule, this can be achieved by limiting the oxygen content to a maximum of 2 vol.%. Flammable gases which are potentially explosive under the conditions applicable for the analysis, even without the presence of oxygen, may only be contained in the mixture to be analyzed in non-safety-critical concentrations. Flammable gases which are potentially explosive under the conditions applicable for the analysis, even without the presence of oxygen, may only be contained in the mixture to be analyzed in non-safety-critical concentrations.

#### Temperature

The sample gas dew point should be at least 5 °C (9 °F) below the temperature throughout the sample gas path. Otherwise a sample gas cooler or condensate trap is required. Water vapor content variations cause volume errors.

#### Inlet pressure

Absolute pressure max. 1100 hPa or gauge pressure max. 100 hPa (15.95 psi or 1.45 psi)

#### Flow rate

Uras26: 20–100 l/h; Magno206, Magno28: 30–90 l/h; Caldos25, Caldos27: max. 100 l/h

#### Pressure drop at the flame barriers

approx. 40 hPa at a flow rate of 50 l/h

#### Outlet pressure

The outlet pressure must be the same as the atmospheric pressure.

### Sample gas inlet conditions with positive pressure in the sample gas feed path

#### Sample gas composition

A special version of the gas analyzer is suitable for measuring non-flammable and flammable gases under positive pressure. Under no circumstances may the sample gas be potentially explosive. If the sample gas consists of non-flammable gases and vapors, the oxygen content may be max. 21 vol.-% as per atmospheric conditions. If the sample gas consists solely of oxygen and

flammable gases and vapors, it is generally not potentially explosive if the oxygen content is safely limited to max. 2 vol.%. Flammable gases which are potentially explosive under the conditions applicable for the analysis, even without the presence of oxygen, may only be contained in the mixture to be analyzed in non-safety-critical concentrations. Flammable gases which are potentially explosive under the conditions applicable for the analysis, even without the presence of oxygen, may only be contained in the mixture to be analyzed in non-safety-critical concentrations.

### Sample gas inlet and outlet conditions for Magno206, Magno28, Caldos25, Caldos27 analyzers

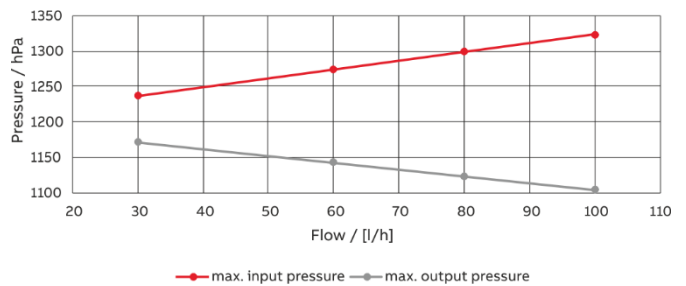
#### Temperature

+5 to 50 °C (41 to 122 °F)

#### Inlet and outlet pressure

The sample gas pressure in the sample gas feed path of the analyzer may be max. 200 hPa positive pressure (1200 hPa absolute pressure). The pressure drop at the flame barrier at the sample gas inlet means this can be achieved by maintaining max. 200 hPa positive pressure (1200 hPa absolute pressure) at the sample gas inlet or adhering to the pressure limits for the sample gas inlet and outlet as shown in the following diagram:

max. pressure hPa abs. for internal pressure 1200 hPa abs.



#### Flow rate

max. 80 l/h

#### Pressure drop at the flame barriers

approx. 130 hPa at a flow rate of 60 l/h

### Sample gas inlet and outlet conditions for Uras26 analyzer

#### Temperature

+5 to 45 °C (41 to 113 °F)

#### Inlet pressure

Absolute pressure max. 1200 hPa (17.40 psi) or positive pressure max. 200 hPa (2.90 psi)

#### Flow rate

max. 100 l/h

#### Pressure drop on the flame barriers

approx. 40 hPa at a flow rate of 50 l/h

#### Housing design of the control unit with an analyzer

The control unit housing must be equipped with a vent if an analyzer (Magno206 or Magno28 or Caldos25 or Caldos27) is installed in the control unit.

#### Housing design of the Uras26 analyzer unit

The analyzer unit housing must be equipped with two vents. The "flowing reference gas" option is not available.

## Power supply

### Input voltage

100–240 V AC, – 15/+ 10 %, 50–60 Hz ± 3 Hz

### Power consumption

Max. 187 VA

## Safety

Tested per EN 61010-1:2010

### Protection class

I

### Overload category/pollution level

Power supply: II/2

### Safe isolation

The power supply is galvanically isolated from other circuits by means of reinforced or double insulation. Operational low voltage (PELV) on low-voltage side

## Electromagnetic compatibility

### Noise immunity

Tested to EN 61326-1:2013. Inspection level: industrial area, fulfills at least the evaluation criteria in accordance with Table 2 of EN 61326.

### Emitted interference

Tested to EN 61326-1:2013. Limit value class B for interference field strength and interference voltage is met.

## Mechanical stress

### Operation

Vibration test in accordance with EN 60068-2-6:1996  
Vibrations up to 0.5 g/150 Hz have no influence on the measured value. In Uras26, slight transient effects on the measured value can occur in the region of the modulation frequency.

### Transport

Vibration test in accordance with EN 60068-2-6:1996,  
Shock test in accordance with EN 60068-2-27:1995  
The gas analyzer in its original packaging will withstand normal shipping conditions.

## Ambient conditions

The gas analyzer is intended for indoor installation only.

### Ambient temperature

Control unit with/without built-in analyzer:	+5 to +50 °C
Uras26 without/with another analyzer	+5 to +45 °C
Storage and transport	–25 to +65 °C

Explosion protection is not impaired if the gas analyzer is operated at temperatures lower than +5 °C to –20 °C. However in this temperature range the compliance with the metrological data cannot be guaranteed.

### Relative humidity

max. 75 %, slight condensation allowed

### Installation location altitude

Max. 2000 m (6560 ft) above sea level (over 2000 m (6560 ft) on request)

## Notes regarding the measurement-related data of the analyzers

The measurement-related data of the analyzers has been determined in accordance with IEC 61207-1:2010 'Expression of performance of gas analyzers – Part 1: General'. They are based on operation at atmospheric pressure (1013 hPa) and nitrogen as the associated gas. Compliance with these characteristics when measuring other gas mixtures can only be assured if their composition is known.

The physical detection limit is the lower limit of the measurement-related data relative to the measuring range span.

The drift values may be increased during the first few days after first commissioning as well as after recommissioning following prolonged standstill and storage times.

## Electrical connections

### Power supply and signal lines

Digital Inputs Digital I/O Module 1		Digital Inputs Digital I/O Module 2		Digital Outputs Digital I/O Module 1		Digital Outputs Digital I/O Module 2		Analog Outputs		Modbus RS232	Modbus RS485	Profibus RS485	Profibus MBP	Power Supply EL3060-Uras26	Power Supply 100–240 VAC 50–60 Hz ± 3 Hz																																																																																																																											
1	DI1 –	2	DI2 –	3	DI3 –	4	DI4 –	5	DI1 –	6	DI2 –	7	DI3 –	8	DI4 –	9	DO1 NO	10	DO2 NO	11	DO3 NO	12	DO4 NO	13	DO1 NO	14	DO2 NO	15	DO3 NO	16	DO4 NO	17	AO1 +	18	AO2 +	19	AO3 +	20	AO4 +	21	SPI 1	22	SPI 2	23	SPI 3	24	SPI 4	25	SPI 5	26	SPI 6	27	SPI 7	28	SPI 8	29	SPI 9	30	TD+	31	TD–	32	RD+	33	RD–	34	GND	35	GND	36	GND	37	GND	38	GND	39	GND	40	GND	41	GND	42	GND	43	D01 Common	44	D02 Common	45	D03 Common	46	D04 Common	47	D01 Common	48	D02 Common	49	D03 Common	50	D04 Common	51	AO1 –	52	AO2 –	53	AO3 –	54	AO4 –	55	RxD	56	TxD	57	GND	58	RTxD–	59	RTxD+	60	GND	61	RxD/TxD-P	62	D/GND	63	RxD/TxD-N	64	+	65	–	66	GND	67		68	+24V	L	N	PE
										Data Transmission EL3060-Uras26										Ethernet																																																																																																																						

#### Analog outputs

0/4–20 mA (configurable, factory-set to 4–20 mA), common negative pole, electrically isolated from ground, freely connectible to ground, max. gain relative to protective ground potential max. 50 V, max. load 750 Ω. Resolution 16 bit. The output signal cannot be lower than 0 mA.

#### Digital inputs

Optocouplers with internal 24 V DC power supply. Control with floating contacts or with open collector drivers NPN.

#### Digital outputs

Floating contacts, max. contact load rating 30 V DC/1 A. Relays must at all times be operated within the specified data range. Inductive or capacitive loads are to be connected with suitable protective measures (self-induction recuperation diodes for inductive loads and series resistors for capacitive loads).

#### Modbus, Profibus

Either the Modbus module or the Profibus module can be installed in the gas analyzer as an option.

#### Ethernet interface

Communication with the ECT configuration software for device configuration and software update, data transmission with Modbus TCP/IP protocol (measured values, status signals, control signals) and QAL3 data transfer (optional).

#### Design of the electrical connections

Terminal blocks with screw connection, conductor size single-core 0.2–4 mm<sup>2</sup> (24–12 AWG), stranded 0.22–2.5 mm<sup>2</sup> (24–14 AWG)

Note: Not all signal inputs and outputs are actually used, depending on the configuration of the gas analyzer.

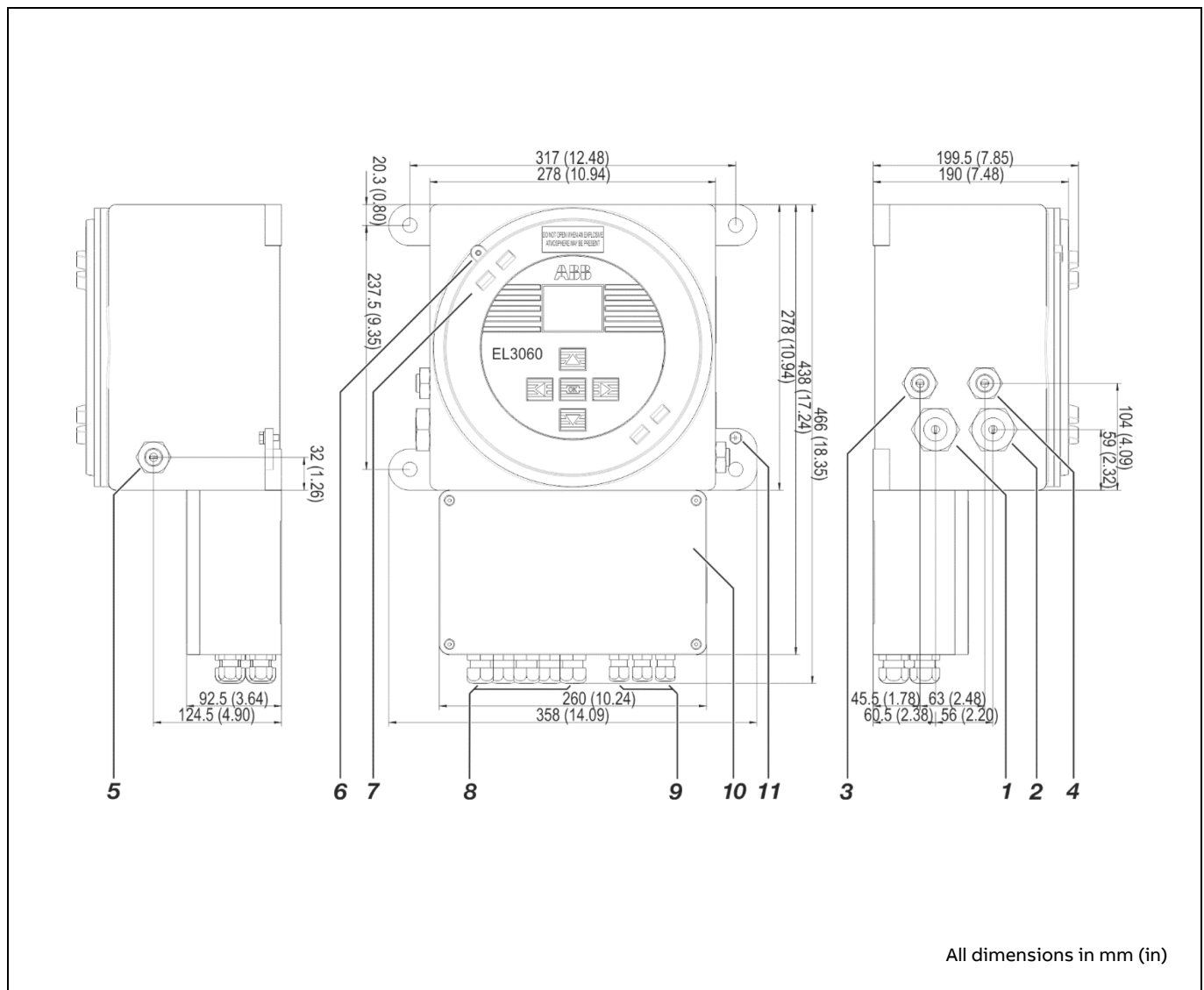
Digital input and output signals	Digital I/O-Module <sup>1)</sup>
	1      2 (option)
Failure	
Maintenance request	
Maintenance mode	
Overall status	DO1
Start automatic calibration	DI1
Stop automatic calibration	
Disable automatic calibration	DI2
Sample gas valve	DO4
Zero point gas valve	
End point gas valves 1 to 5	
Limit 1	DO2
Limit 2	DO3
Limit 3	DO1
Limit 4	DO2
Limit 5	DO3
Limit 6	DO4
Limit 7	
Limit 8	
Limit 9	
Limit 10	
Measuring range switchover	
Measuring range feedback	
Measuring component switchover	
Measuring component feedback	
Bus DIs 1 to 8	
External failure <sup>2)</sup>	DI3
External maintenance request <sup>2)</sup>	DI4

1) factory-set, can be reconfigured during operation

2) multiple external status signals can be configured depending on the number of free digital inputs.

## Dimensions, gas connections

### Control unit



Standard version:

- 1 Sample gas inlet<sup>1)</sup>
- 2 Sample gas outlet<sup>1)</sup>
- 3 Purge gas inlet<sup>2)</sup>
- 4 Purge gas outlet<sup>2)</sup>
- 5 Connection of the pressure sensor<sup>3)</sup>
- 6 Socket-head hex screw for securing the case cover
- 7 Case cover
- 8 Screwed cable glands M20
- 9 Screwed cable glands M16
- 10 Terminal housing with terminal strip (see page 14)
- 11 Connection for equipotential bonding

Version for measuring gases under positive pressure:

- Vent<sup>1)</sup>
- Sample gas outlet<sup>1)</sup>
- Purge gas inlet<sup>2)</sup>
- Sample gas inlet<sup>1)</sup>
- Connection of the pressure sensor<sup>3,4)</sup>
- or purge gas outlet<sup>2)</sup>

1) if an analyzer has been installed in the control unit

2) Option

3) Option The pressure sensor port must not be connected to the sample gas path when measuring flammable and corrosive gases.

4) Not in the version with housing purge

#### Design of the gas connections

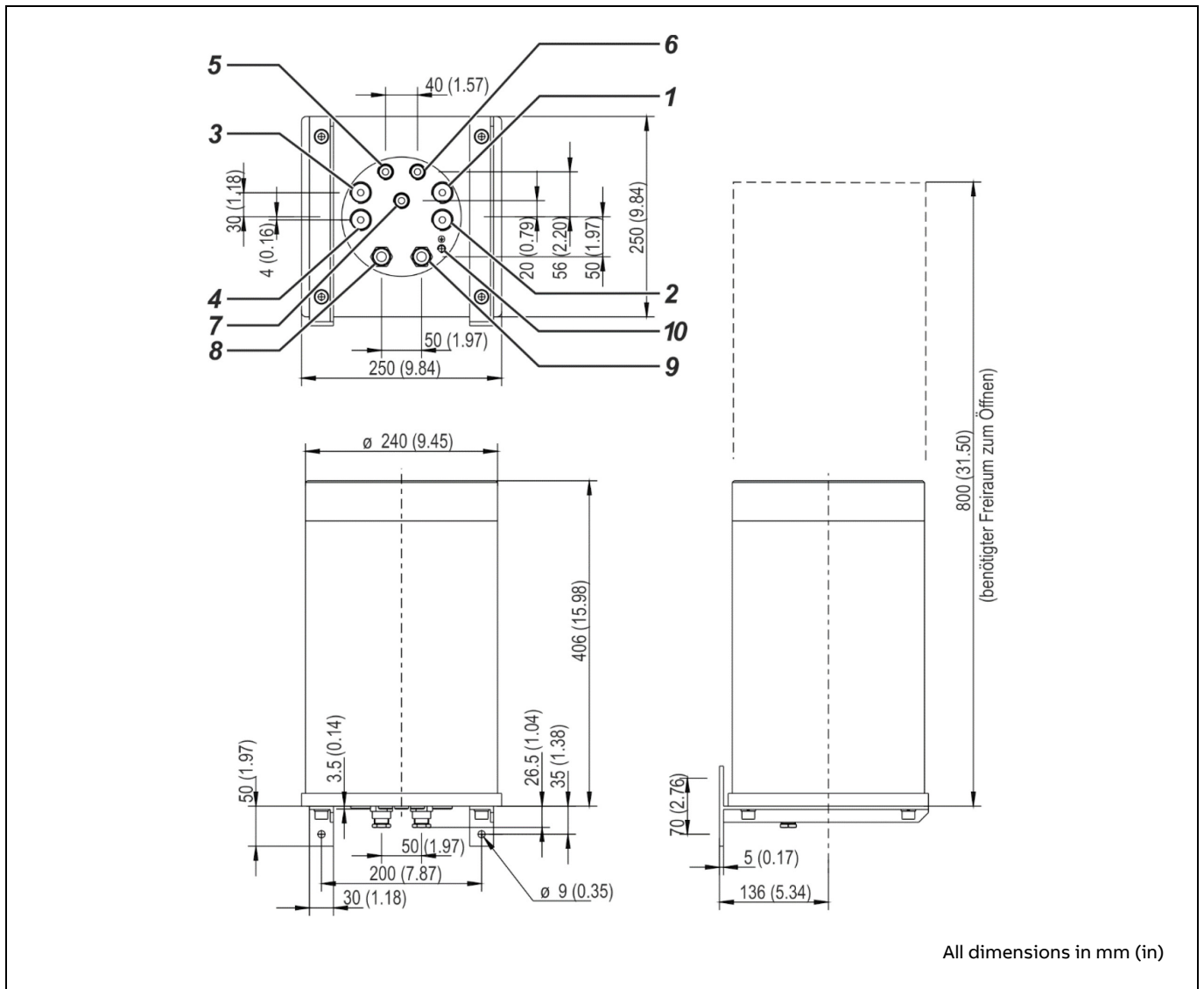
Internal flame barriers of stainless steel 1.4571 with 1/8 NPT female thread

#### Space requirements

Note the additional space requirements to the left and to the right of the housing as well as beneath the housing for connection lines (each approx.. 10 cm).

... Dimensions, gas connections

Analyzer unit Uras26



- 1 |
- 2 | Assignment of the gas connections 1 to 4 see device data sheet(provided with the device)
- 3 |
- 4 |
- 5 | Purge gas inlet<sup>1)</sup>
- 6 | Purge gas outlet<sup>1)</sup>
- 7 | Pressure sensor<sup>2)</sup>
- 8 | Data transmission cable opening
- 9 | 24 VDC connection cable opening
- 10 | Connection for equipotential bonding
  
- 1) Option
- 2) The pressure sensor port must not be connected to the sample gas path when measuring flammable and corrosive gases.

**Design of the gas connections**

Internal flame barriers of stainless steel 1.4571 with 1/8 NPT female thread

**Space requirements**

Note the additional space requirements beneath the analyzer unit for connection lines (approx. 10 cm) and above the analyzer unit for opening the housing (approx. 40 cm).

**Connecting cables**

The permanently connected connecting cables for data transmission and 24 V DC supply are integral components of the flame-proof enclosure of the analyzer unit. Both of them are 10 m (33 ft) long and may not be shortened to a length of less than 1 m (3.3 ft).



## Certifications and approvals

### CE conformity

The EL3060 Series gas analyzers satisfy the requirements of the European directives:

2014/35/EU Low Voltage Directive,  
2014/30/EU EMC Directive,  
2014/34/EU ATEX Directive and  
2011/65/EU RoHS Directive


### SIL conformity

The EL3060-Magnos206 and EL3060-Magnos28 gas analyzers without flow and pressure sensor satisfy the requirements of the European standard for functional safety EN 61508:2010 Part 2 (identical to IEC 61508:2010).


### Explosion protection to European standards – ATEX

The EL3060 Series gas analyzers with Uras26, Magnos206, Magnos28, Caldos25 and Caldos27 in category 2G for measurement of flammable and non-flammable gases satisfy the requirements of the European standards EN 60079-0 General requirements, EN 60079-1 Flameproof enclosures 'd' and EN 60079-7 Increased safety 'e'.

EL3060-CU without or with analyzer:

Marking:  II 2G Ex db eb IIC T4 Gb  
EU-Type Examination Certificate no. BVS 08 ATEX E 048 X

EL3060-Uras26 analyzer:

Marking:  II 2G Ex db IIC T4 Gb  
EU-Type Examination Certificate no. BVS 08 ATEX E 055 X

### Explosion protection to IEC standards – IECEx

The EL3060 Series gas analyzers with Uras26, Magnos206, Magnos28, Caldos25 and Caldos27 in the version with EPL Gb for the measurement of flammable and non-flammable gases satisfy the requirements of IEC standards

EN 60079-0 General requirements,  
EN 60079-1 Flameproof enclosures 'd' and  
EN 60079-7 Increased safety 'e'.

EL3060-CU without or with analyzer:

Marking: Ex db eb IIC T4 Gb  
Certificate no. IECEx BVS 13.0037X

EL3060-Uras26 analyzer:

Marking: Ex db IIC T4 Gb  
Certificate no. IECEx BVS 13.0056X

### Explosion protection for the customs union of Russia, Belarus and Kazakhstan – GOST TR CU

The EL3060 Series gas analyzers with Uras26, Magnos206, Caldos25 und Caldos27 are certified for use in hazardous locations. They may be used for measurement of flammable and non-flammable gases and vapors.

EL3060-CU without or with analyzer:

Marking: II 2G Ex de IIC T4

EL3060-Uras26 Analyzer:

Marking: II 2G Ex d IIC T4

GOST TR CU certificate No. TC RU C-DE.ГБ04.В00277

Pattern approval certificate for Russia No. DE.C.31.004.A No. 37984.

### Explosion protection for Japan – TIIS

The EL3060 Series gas analyzers with Uras26, Magnos206 and Caldos27 are certified for use in hazardous locations. They may be used for measurement of flammable and non-flammable gases and vapors.

EL3060-CU, EL3060-Magnos206 Analyzer:

Marking II B + H<sub>2</sub> T4

Certificate no. TC20105

EL3060-Caldos27 Analyzer:

Marking II B + H<sub>2</sub> T4

Certificate no. TC20082

EL3060-Uras26 Analyzer:

Marking: II B T4

Certificate no. TC20078

### Explosion protection for China – NEPSI

The EL3060 Series gas analyzers with Uras26, Magnos206, Caldos25 und Caldos27 are certified for use in hazardous locations. They may be used for measurement of flammable and non-flammable gases and vapors.

EL3060-CU without or with analyzer:

Marking: Ex de IIC T4 Gb

Certificate no. GYJ15.1431X

EL3060-Uras26 analyzer:

Marking: Ex db IIC T4 Gb

Certificate no. GYJ15.1430X

### Explosion protection for South Korea – KCs

The EL3060 Series gas analyzers with Uras26, Magnos206, Caldos25 und Caldos27 are certified for use in hazardous locations. They may be used for measurement of flammable and non-flammable gases and vapors.

EL3060-CU without or with analyzer:

Marking: Ex de IIC T4

Certificate no. 14-AV4BO-0050

EL3060-Uras26 Analyzer:

Marking: Ex d IIC T4

Certificate no. 14-AV4BO-0051

Sales



Service





**Notes**



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**ABB Automation GmbH**  
**Measurement & Analytics**

Stierstädter Str. 5  
60488 Frankfurt am Main  
Germany  
Tel: +49 69 7930-4666  
Email: [cga@de.abb.com](mailto:cga@de.abb.com)

[abb.com/analytical](http://abb.com/analytical)

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